

FIGURE 1

BEST AVAILABLE COPY

Reaction Microarrays

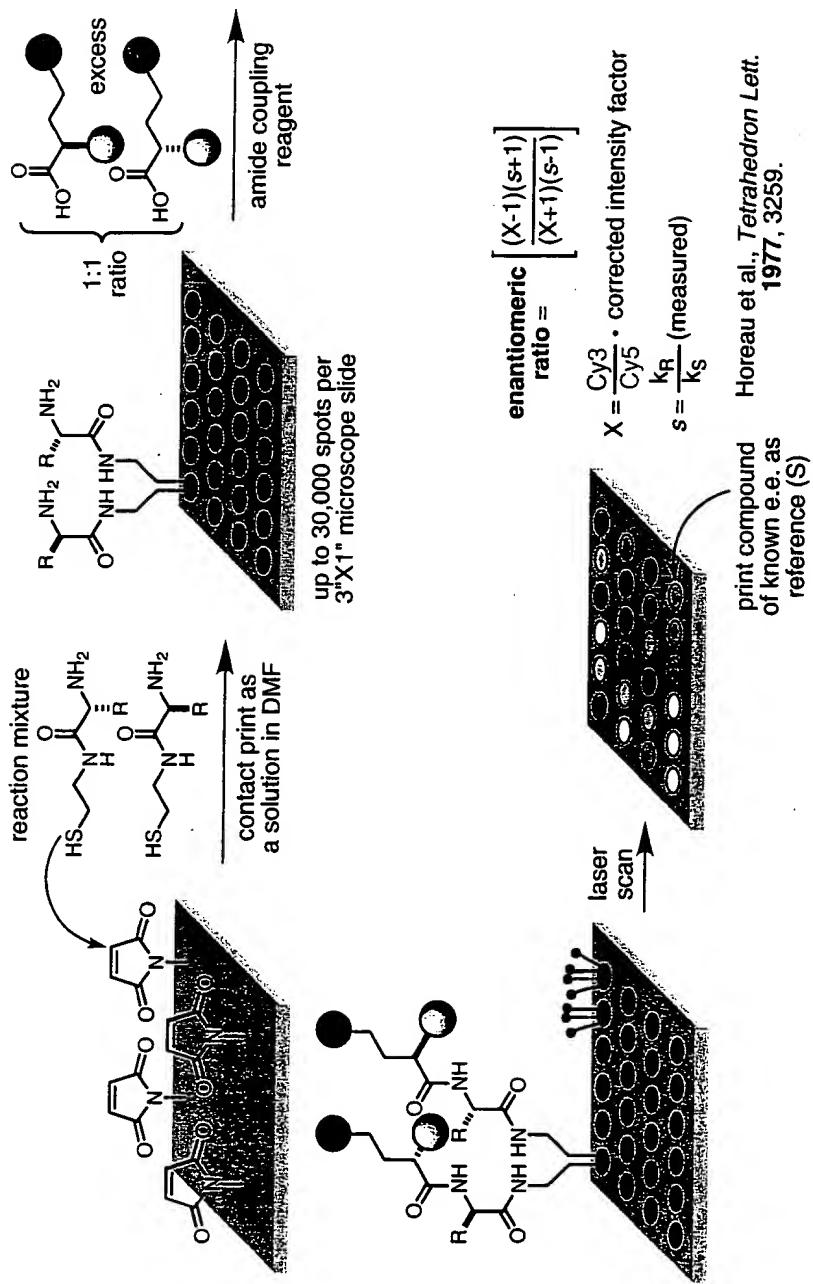


FIGURE 2

Chemical ligation as a chemoselective method of thiol incorporation for printing

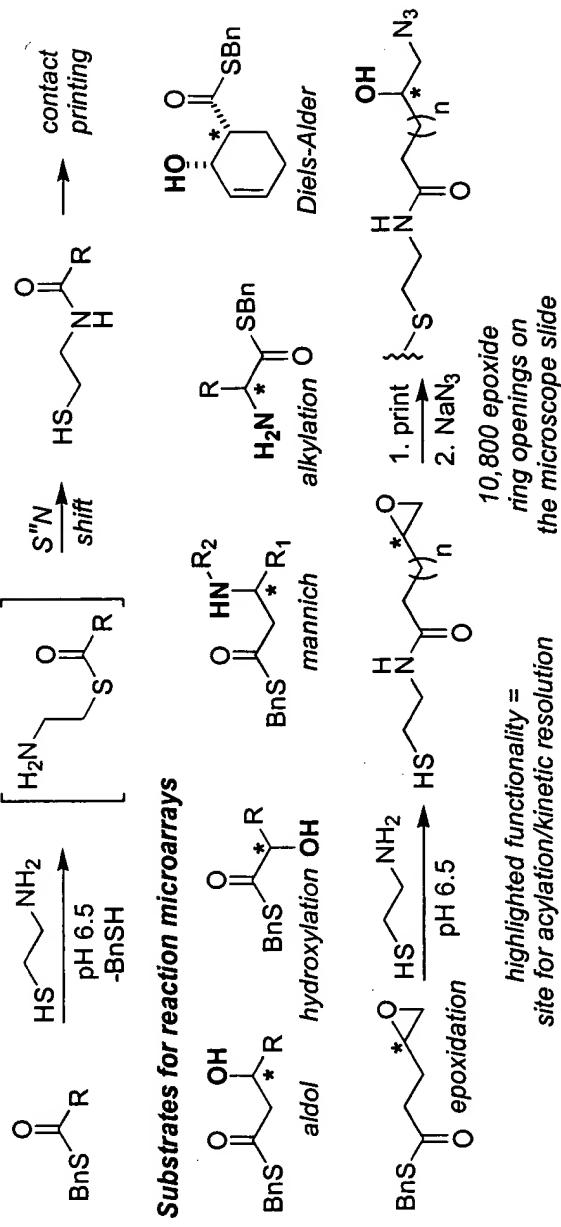


FIGURE 3

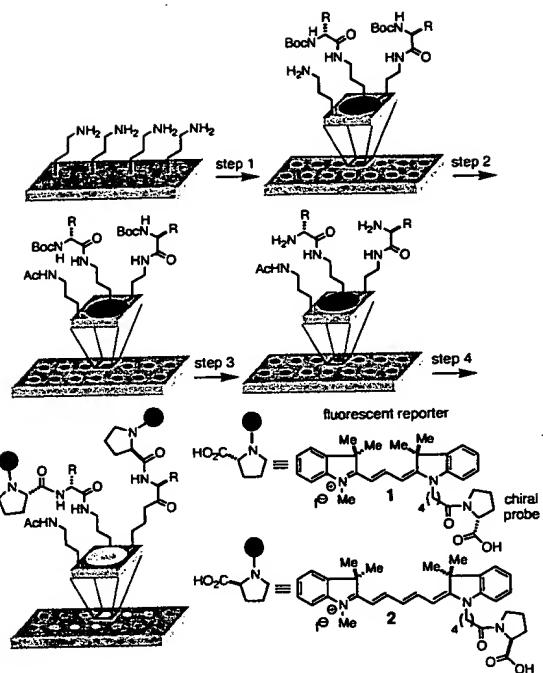


FIGURE 4

Attachment of amino acids as their allyl amides
to selenyl bromide-functionalized microspheres

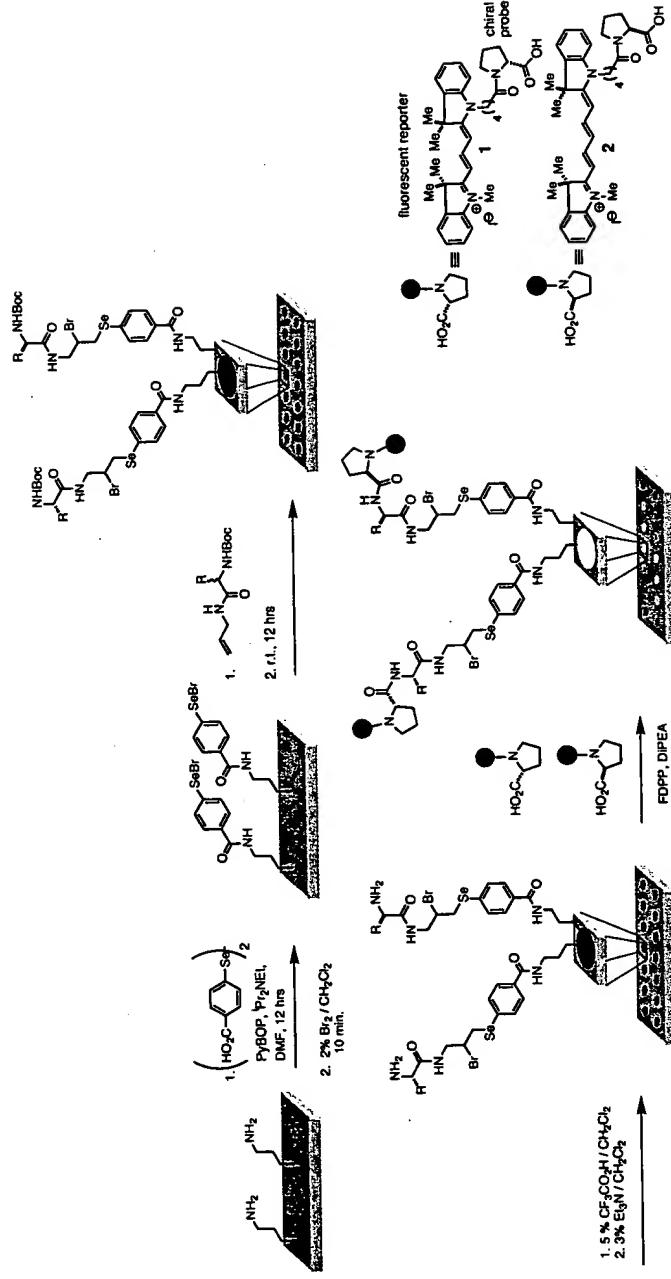


FIGURE 5

Attachment of amino acids as their allyl amides
to nitroone-functionalized microspheres

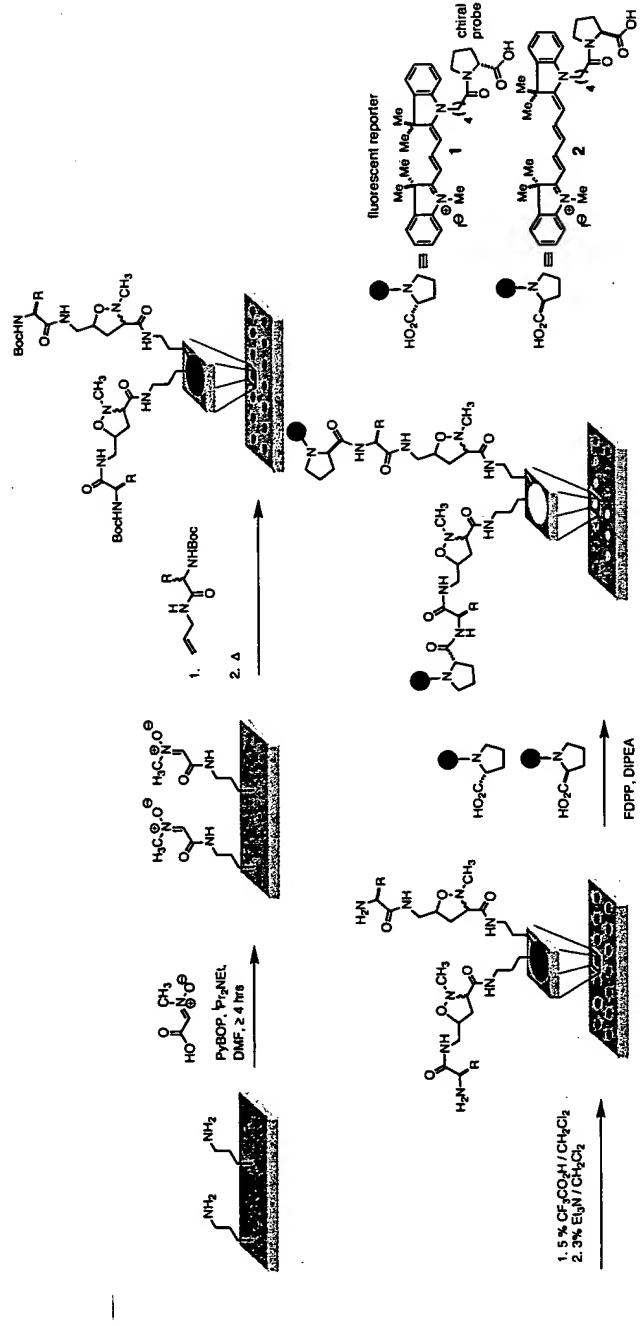
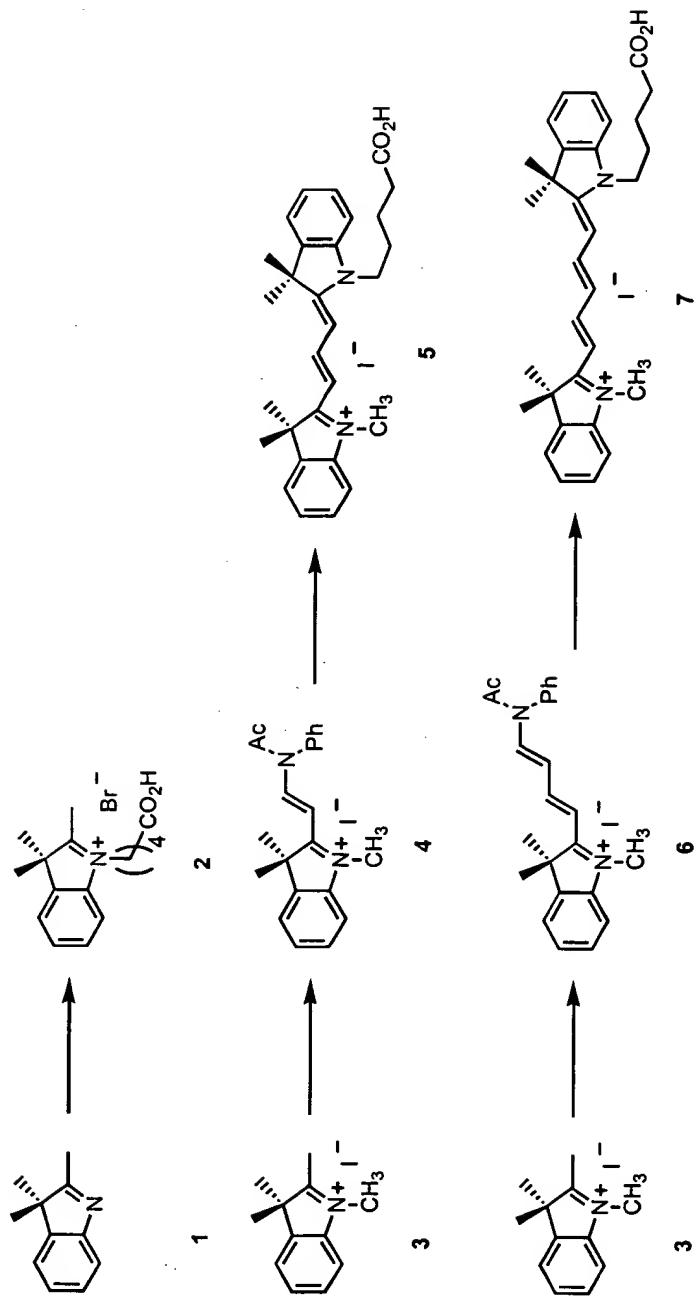


FIGURE 6

Synthesis of Indocarbocyanine and Indodicarbocyanine Fluorophores**FIGURE 7**

Synthesis of Cy3 Fluorophore Conjugates by ^tBu-Protected Amino Acids

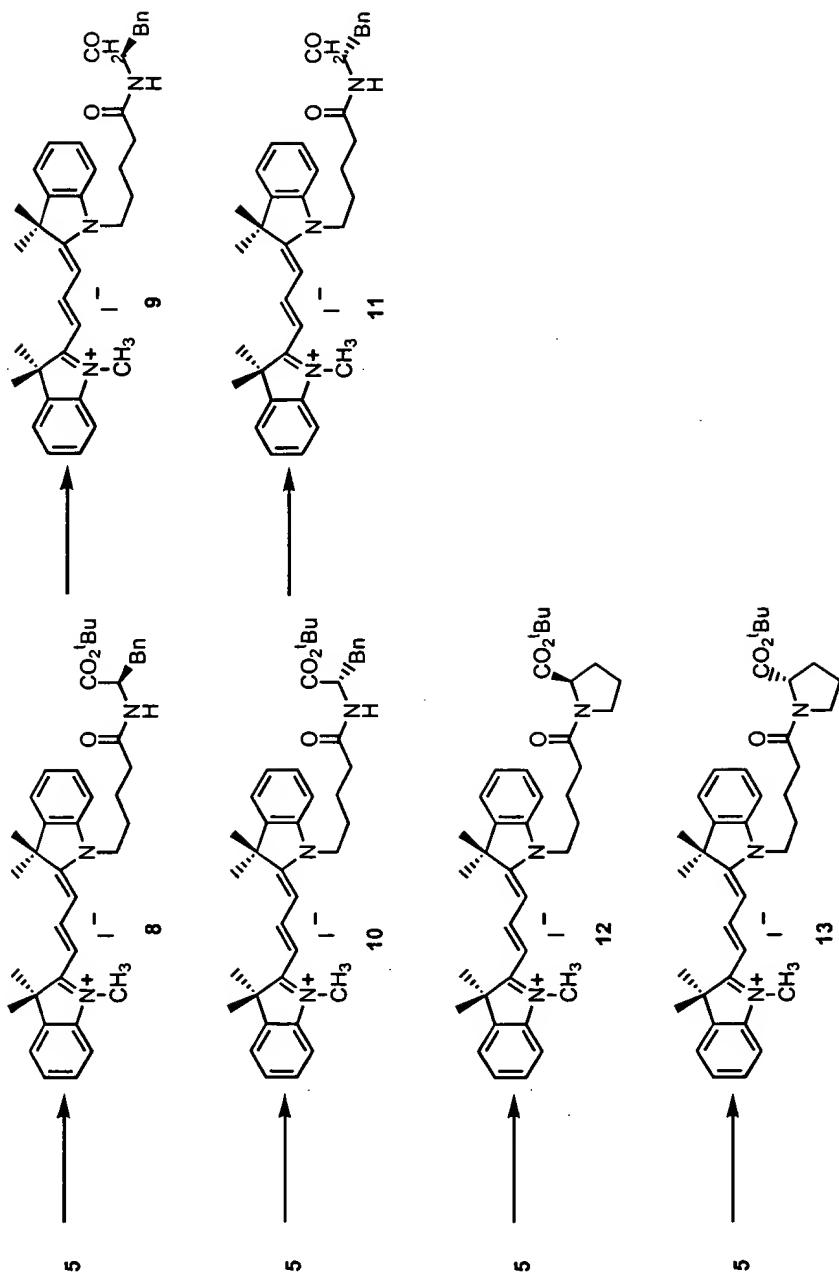


FIGURE 8

Synthesis of Cy5 Fluorophore Conjugates by ^tBu-Protected Amino Acids

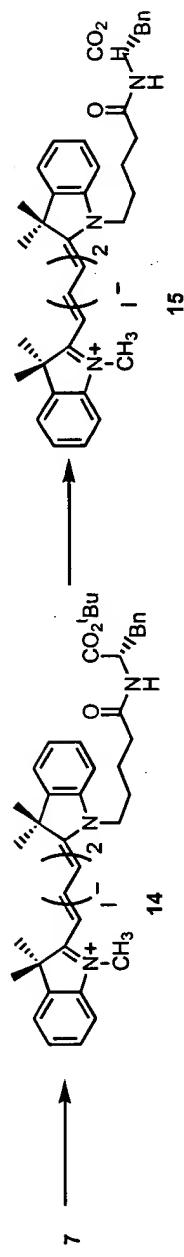


FIGURE 9

Synthesis of Amino Acid Substrates for Printing

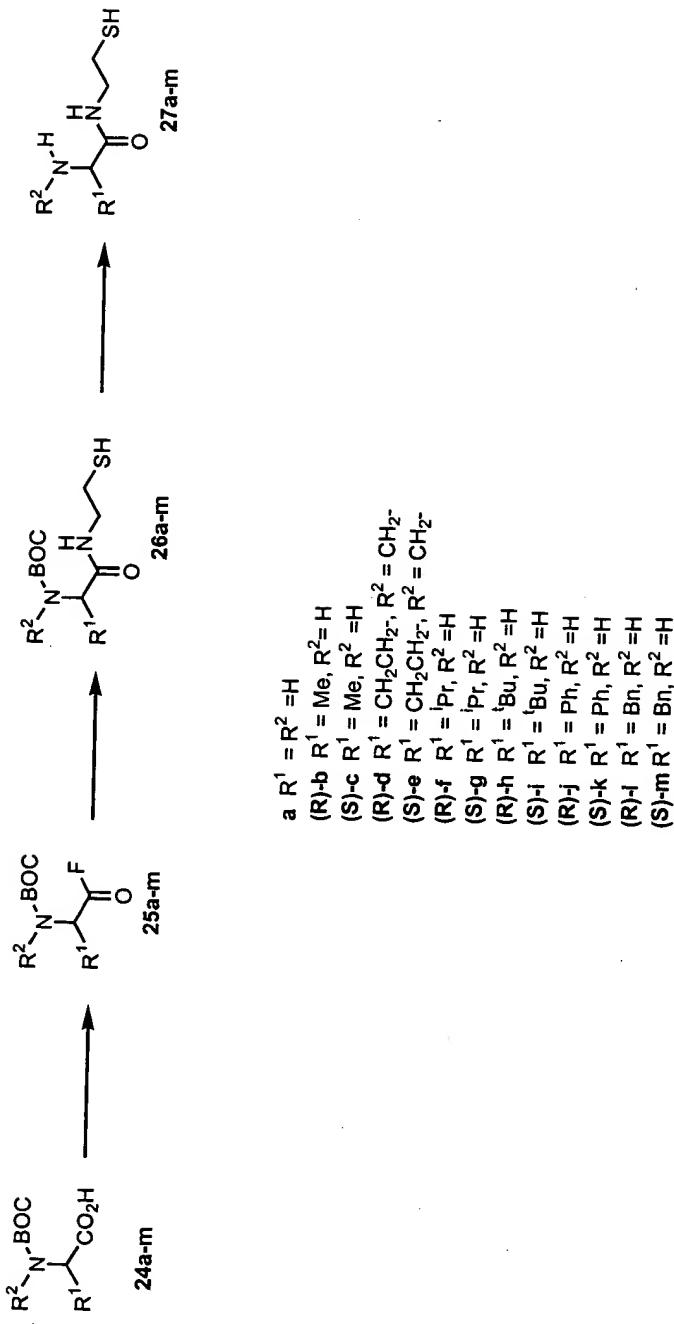


FIGURE 10

Solid Phase Synthesis of Cyanine-Amino Acid Conjugates

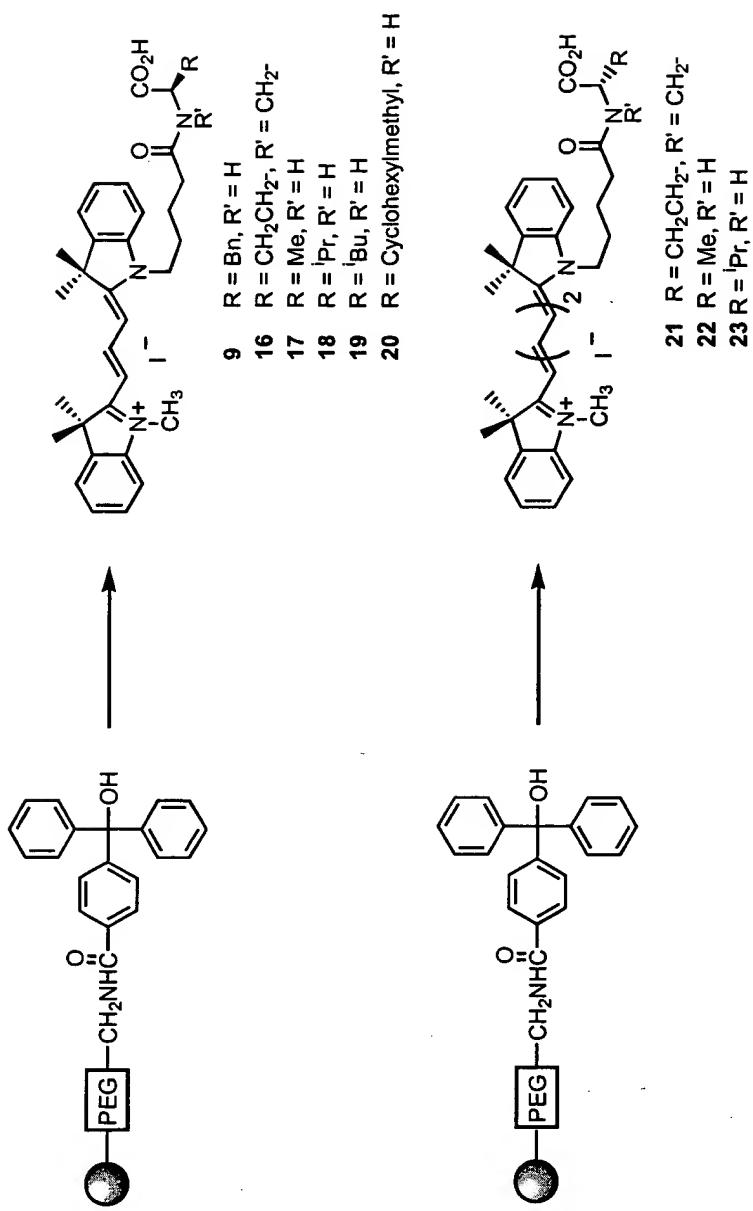


FIGURE 11

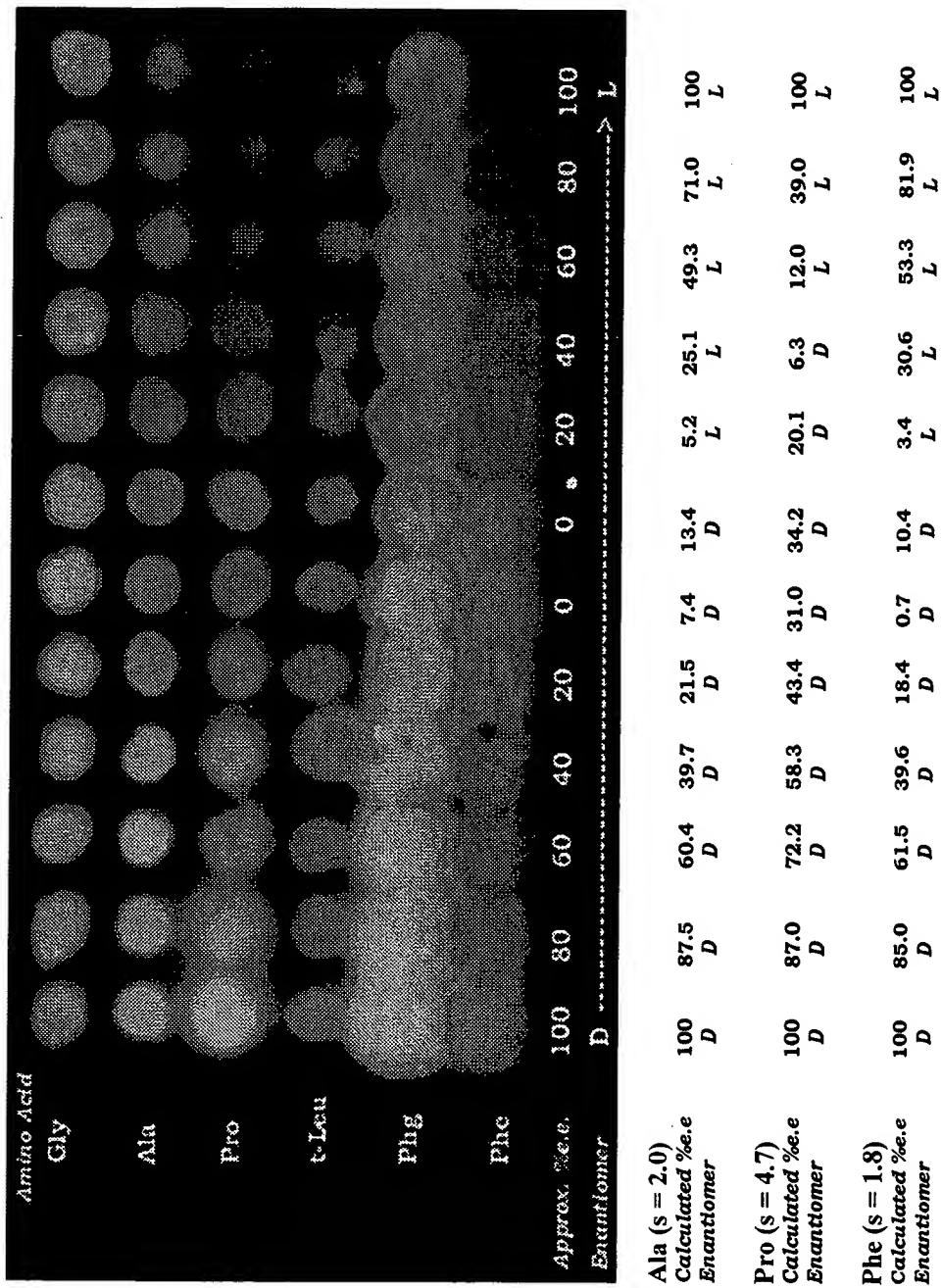


FIGURE 12

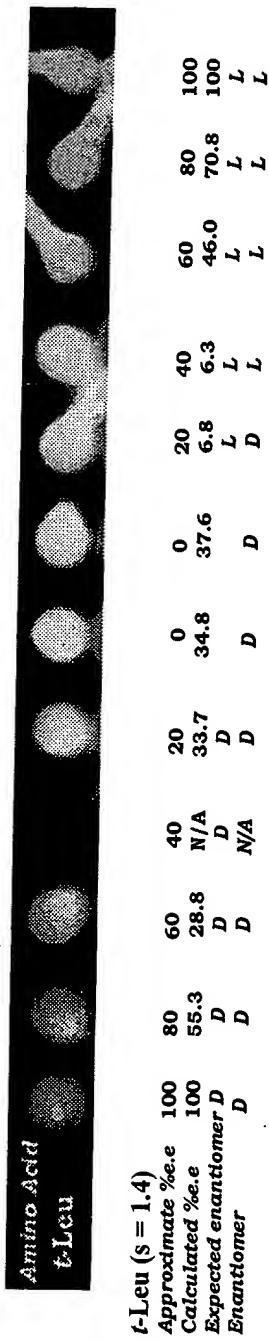


FIGURE 13

Entry	Amino Acid	Actual % D-enantiomer										> L-enantiomer										
		100	90	80	70	60	50	40	30	20	10	0	10	20	30	40	50	60	70	80	90	100
1	Gly	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
2	Ala	100	91	80	67	63	55	39	32	21	12	0	12	24	32	42	61	60	71	76	90	100
3	Val	100	69	79	71	58	52	39	31	20	12	0	13	25	34	42	53	97	76	77	92	100
4	Leu	100	90	80	70	60	50	36	30	20	12	0	15	30	35	47	54	62	73	79	90	100
5	Pro	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
6	Ser	100	91	77	65	55	49	40	37	27	13	0	11	34	45	61	63	75	84	88	100	100
7	Cys	100	64	79	79	73	68	46	43	41	-1	0	-1	40	46	54	65	68	77	83	100	S-Acetamidomethyl-cysteine

FIGURE 14

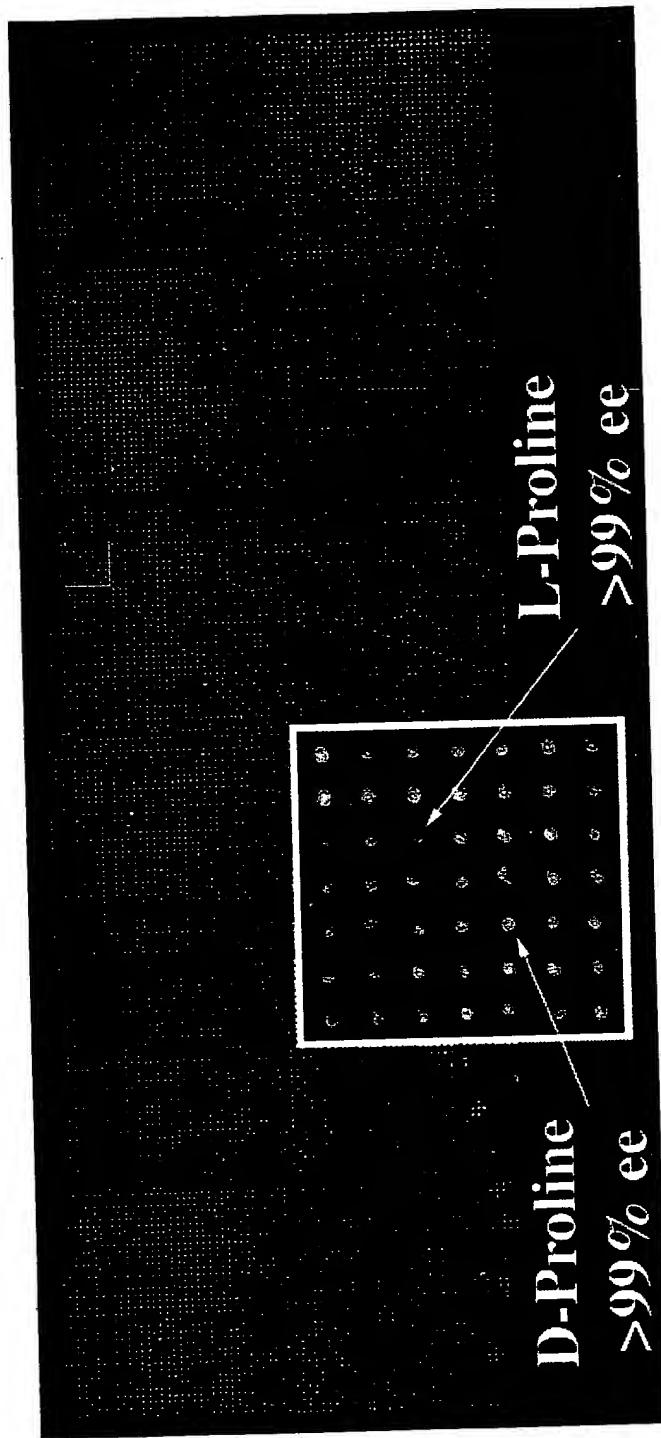


FIGURE 15

Alanine

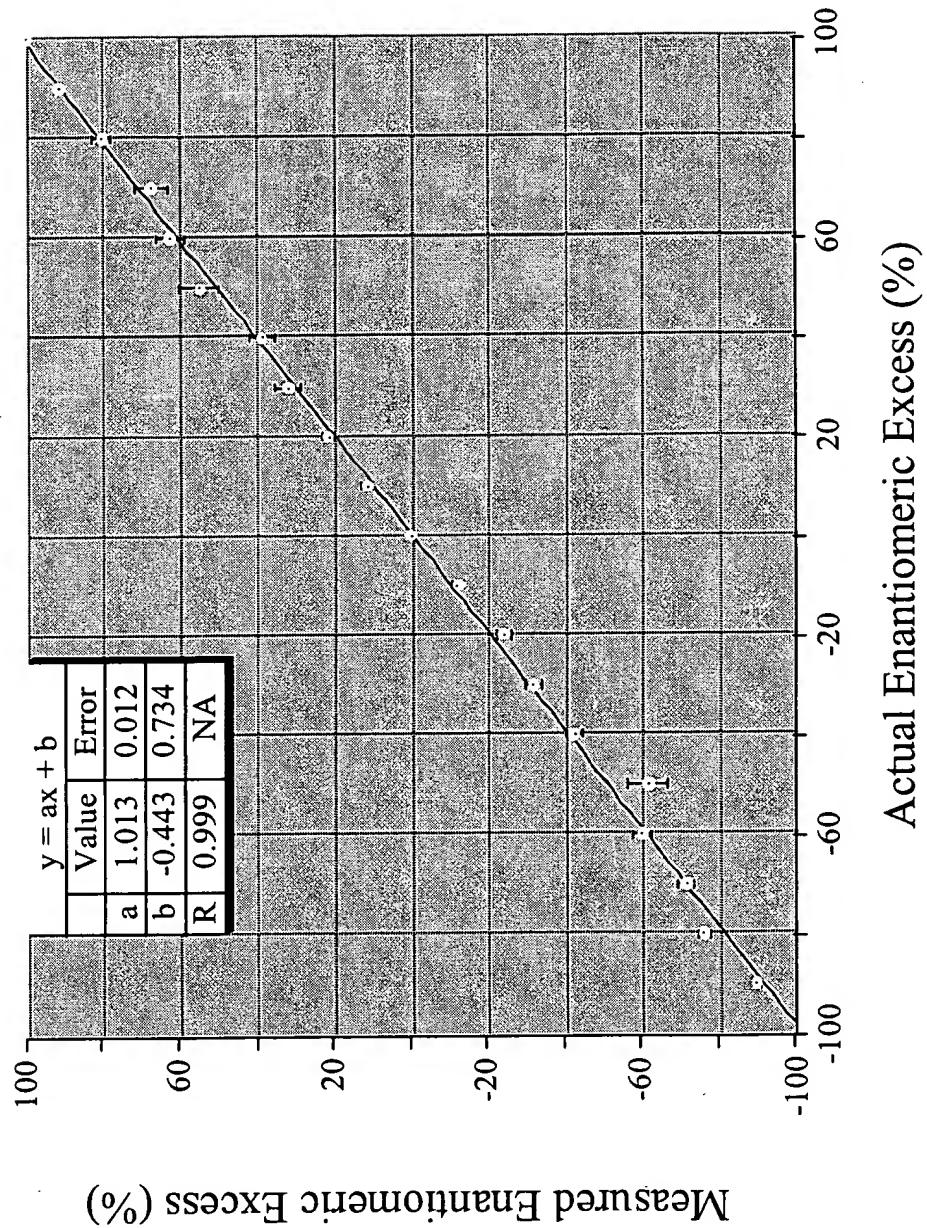


FIGURE 16A

Alanine	100% ee	90% ee	80% ee	70% ee	60% ee	50% ee	40% ee	30% ee	20% ee	10% ee	0% ee
Valid cases	9.0	8.0	8.0	8.0	8.0	9.0	9.0	9.0	8.0	8.0	9.0
Mean	100.0	91.4	80.2	67.5	62.6	54.9	38.8	31.9	21.5	11.6	0.0
Std. error of mean	0.0	1.2	2.4	4.3	3.7	4.9	3.4	3.5	1.8	1.5	0.0
Variance	0.0	11.7	47.3	145.1	126.1	217.2	105.1	108.3	28.6	18.0	0.0
Std. Deviation	0.0	3.4	6.9	12.0	11.2	14.7	10.3	10.4	5.2	4.2	0.0
Minimum	100.0	88.5	69.7	47.7	48.0	35.9	26.5	21.4	14.4	6.0	0.0
Maximum	100.0	95.7	91.2	85.7	79.7	79.5	58.9	53.3	27.8	17.6	0.0
Range	0.0	9.2	21.5	38.0	31.7	43.8	32.3	31.9	13.4	11.6	0.0
Median	100.0	92.0	79.1	65.9	60.4	58.4	40.2	27.2	20.7	11.2	0.0
Geom. mean	100.0	91.3	78.9	66.5	61.8	53.1	37.7	30.6	21.0	10.9	—

Alanine	-10% ee	-20% ee	-30% ee	-40% ee	-50% ee	-60% ee	-70% ee	-80% ee	-90% ee	-90% ee	-100% ee
Valid cases	10.0	10.0	10.0	9.0	8.0	8.0	8.0	8.0	7.0	8.0	10.0
Mean	12.3	21.4	31.8	42.4	61.5	60.1	71.5	76.1	89.6	100.0	—
Std. error of mean	1.5	1.7	2.2	2.2	5.2	2.5	2.1	1.6	1.1	0.0	0.0
Variance	23.1	27.6	46.3	43.0	214.0	50.8	36.2	18.8	10.1	0.0	0.0
Std. Deviation	4.8	5.2	6.9	6.6	14.6	7.1	6.0	4.3	3.2	0.0	0.0
Minimum	5.1	14.4	19.7	28.8	44.5	47.1	64.4	67.1	85.8	100.0	—
Maximum	18.1	33.5	41.0	52.6	88.5	71.1	82.7	76.9	95.4	100.0	—
Range	13.0	19.1	21.3	22.8	45.0	24.0	18.3	12.8	9.6	0.0	—
Median	14.7	24.9	31.8	41.9	57.4	59.3	70.0	77.5	89.2	100.0	—
Geom. mean	11.2	23.9	31.1	41.9	60.4	58.7	71.2	76.0	89.6	100.0	—

FIGURE 16B

Valine

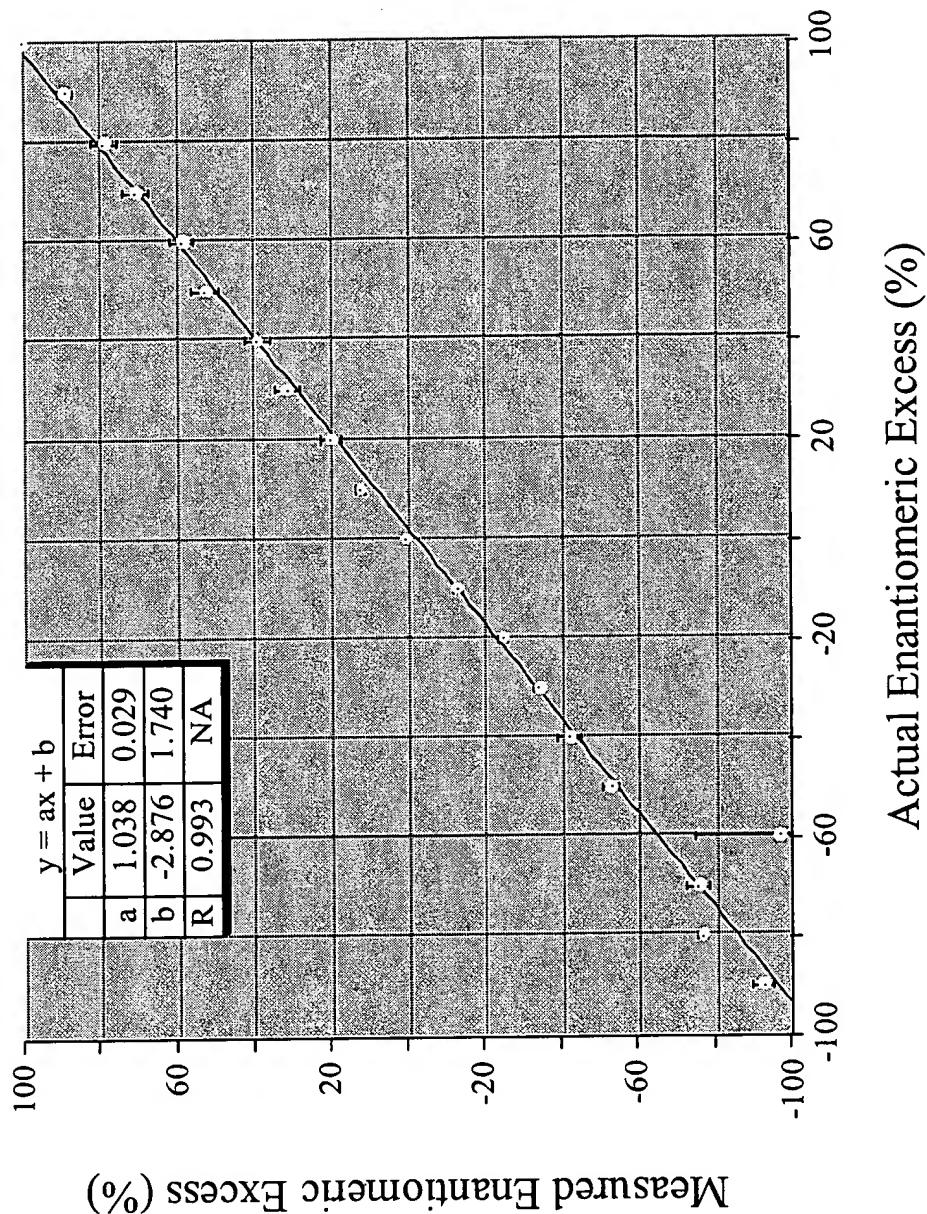


FIGURE 17A

Valid	100% ee	90% ee	80% ee	70% ee	60% ee	50% ee	40% ee	30% ee	20% ee	10% ee	0% ee
Valid cases	7	7	6	7	7	7	7	7	7	7	10
Mean	100.0	88.8	78.6	70.7	58.4	52.1	38.9	31.1	19.6	11.9	0.0
Std. error of mean	0.0	2.0	3.2	3.5	3.3	3.7	3.4	3.0	2.8	1.3	0.0
Variance	0.0	28.3	60.8	84.4	74.4	94.2	76.1	64.5	55.4	12.0	0.0
Std. Deviation	0.0	5.3	7.8	9.2	8.6	9.7	8.9	8.0	7.4	3.5	0.0
Minimum	100.0	82.1	65.0	56.7	44.7	36.6	28.4	22.7	5.2	7.7	0.0
Maximum	100.0	98.0	84.9	82.6	68.5	66.1	62.6	41.2	28.5	16.7	0.0
Range	0.0	15.9	19.9	26.0	23.9	29.5	23.2	18.5	23.2	9.0	0.0
Median	100.0	88.0	80.9	72.7	58.5	51.2	35.8	26.3	19.4	11.4	0.0
Geom. mean	100.0	88.7	78.2	70.1	57.8	51.3	38.1	30.2	17.7	11.5	0.0
Valid	-10% ee	-20% ee	-30% ee	-40% ee	-50% ee	-60% ee	-70% ee	-80% ee	-90% ee	-100% ee	-100% ee
Valid cases	10	10	10	10	10	10	2	6	10	10	10
Mean	13.3	22.2	34.5	42.4	53.2	96.8	75.7	76.8	92.8	100.0	100.0
Std. error of mean	1.3	1.2	1.6	3.0	2.3	21.7	3.0	1.3	2.8	0.0	0.0
Variance	18.0	15.5	24.5	88.2	55.0	941.8	46.3	16.1	77.4	0.0	0.0
Std. Deviation	4.0	3.9	4.9	9.4	7.4	30.7	6.8	4.0	8.8	0.0	0.0
Minimum	7.8	19.2	27.3	34.0	45.7	75.1	71.3	69.8	81.6	100.0	100.0
Maximum	18.7	31.8	42.0	65.8	68.7	118.5	87.5	81.7	114.3	100.0	0.0
Range	10.9	12.8	14.8	31.8	22.9	43.4	16.2	11.9	32.6	100.0	100.0
Median	14.9	25.2	33.7	40.7	52.5	96.8	72.7	76.7	91.4	92.2	100.0
Geom. mean	12.7	24.9	34.1	41.7	52.7	94.4	75.5	76.7	92.2	100.0	100.0

FIGURE 17B

Leucine

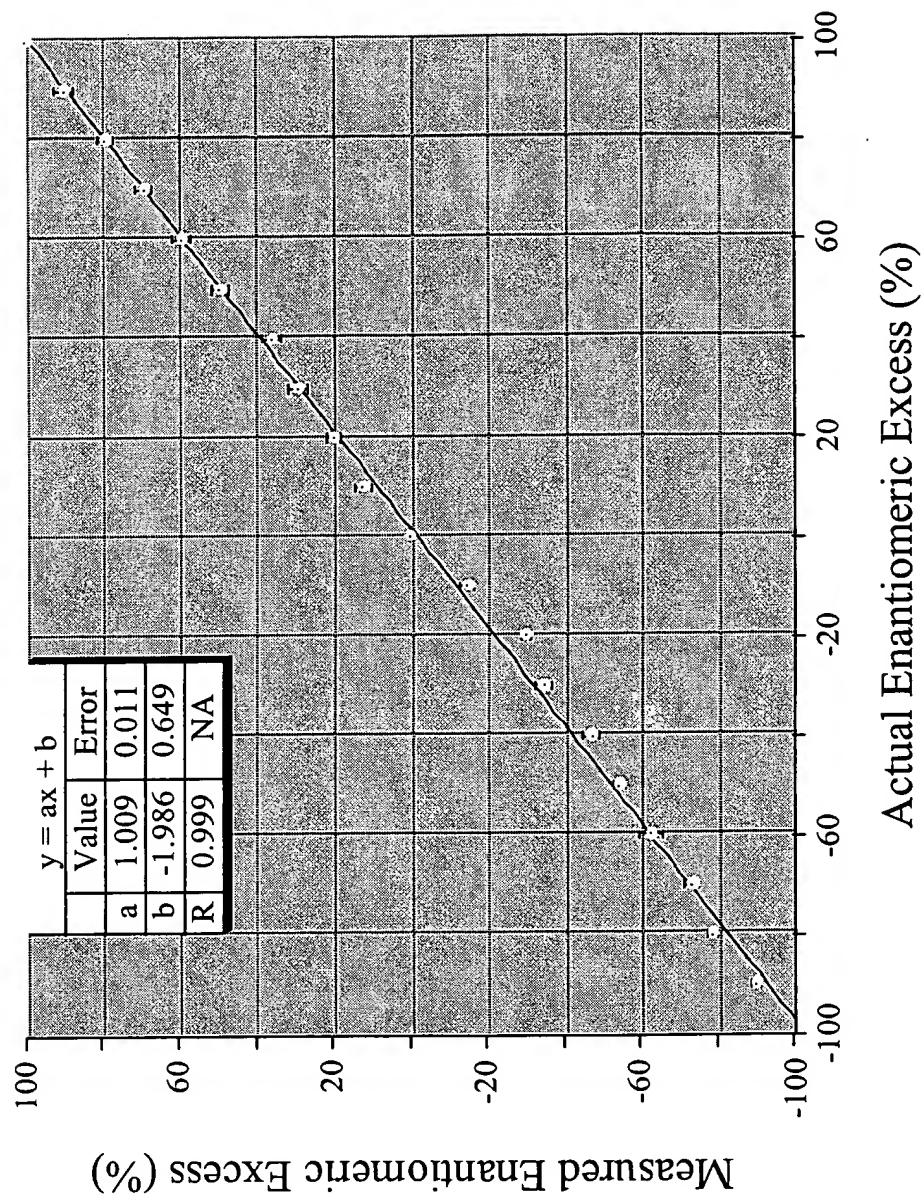


FIGURE 18A

Leucine	100% ee	90% ee	80% ee	70% ee	60% ee	50% ee	40% ee	30% ee	20% ee	10% ee	0% ee
Valid cases	12	6	8	8	8	9	9	9	8	9	12
Mean	100.0	89.7	76.1	69.1	59.1	49.1	35.7	28.1	19.8	12.3	0.0
Std. error of mean	0.0	2.4	2.1	2.2	2.6	2.1	2.6	2.5	1.7	2.1	0.0
Variance	0.0	35.4	36.4	29.3	53.2	40.5	62.5	57.2	22.8	39.2	0.0
Std. Deviation	0.0	5.9	6.0	5.4	7.3	6.4	7.9	7.6	4.9	6.3	0.0
Minimum	100.0	81.1	69.3	62.5	46.7	39.5	23.1	20.1	13.2	2.1	0.0
Maximum	100.0	95.5	87.1	76.1	68.1	58.5	47.3	44.2	28.3	17.4	0.0
Range	0.0	14.3	17.8	13.6	21.4	19.0	24.1	24.1	15.1	19.5	0.0
Median	100.0	91.6	78.8	69.8	61.9	51.6	37.3	28.4	20.1	14.9	0.0
Geom. mean	100.0	89.5	78.9	69.9	58.7	48.7	34.8	28.2	19.3	19.3	0.0
Leucine	-10% ee	-20% ee	-30% ee	-40% ee	-50% ee	-60% ee	-70% ee	-80% ee	-90% ee	-100% ee	-100% ee
Valid cases	11	10	9	10	11	11	11	11	11	9	12
Mean	14.8	29.8	34.8	47.0	54.3	62.0	73.2	78.5	89.7	100.0	0.0
Std. error of mean	1.8	1.3	2.2	1.8	1.7	2.9	1.7	1.1	1.2	0.0	0.0
Variance	34.1	15.6	42.3	37.8	33.4	63.9	31.3	13.7	12.6	0.0	0.0
Std. Deviation	5.8	4.0	6.5	6.2	5.8	9.7	5.6	3.7	3.6	0.0	0.0
Minimum	9.0	22.1	27.5	35.1	46.2	51.7	65.6	73.7	84.1	100.0	0.0
Maximum	28.3	38.2	47.4	57.3	64.5	86.1	86.6	97.1	100.0	0.0	0.0
Range	19.3	16.1	19.9	22.2	18.3	34.4	20.5	12.9	12.9	0.0	0.0
Median	13.4	29.6	35.4	47.4	56.3	80.3	72.4	79.3	89.2	100.0	0.0
Geom. mean	14.0	28.6	34.3	46.7	54.0	62.0	73.0	78.4	89.6	100.0	0.0

FIGURE 18B

Proline

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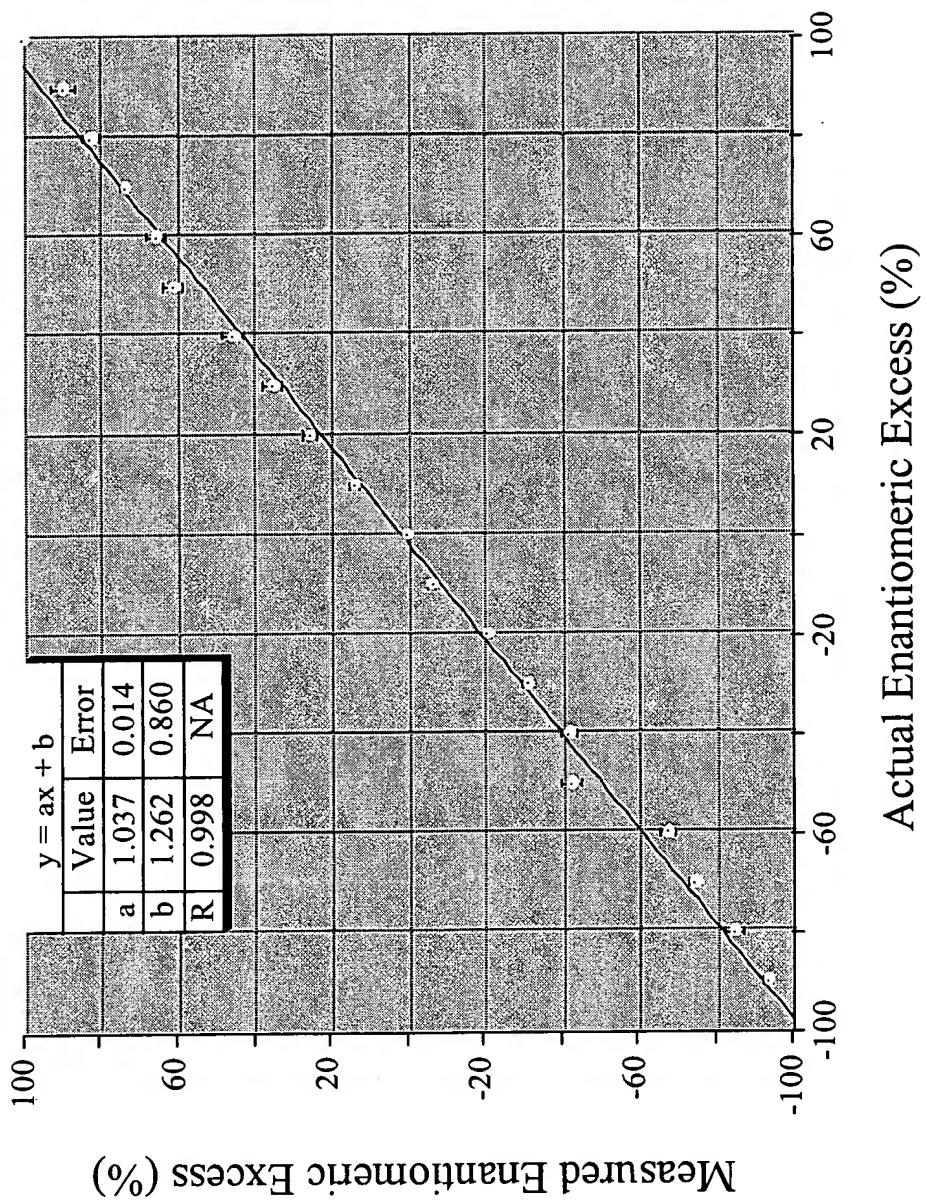
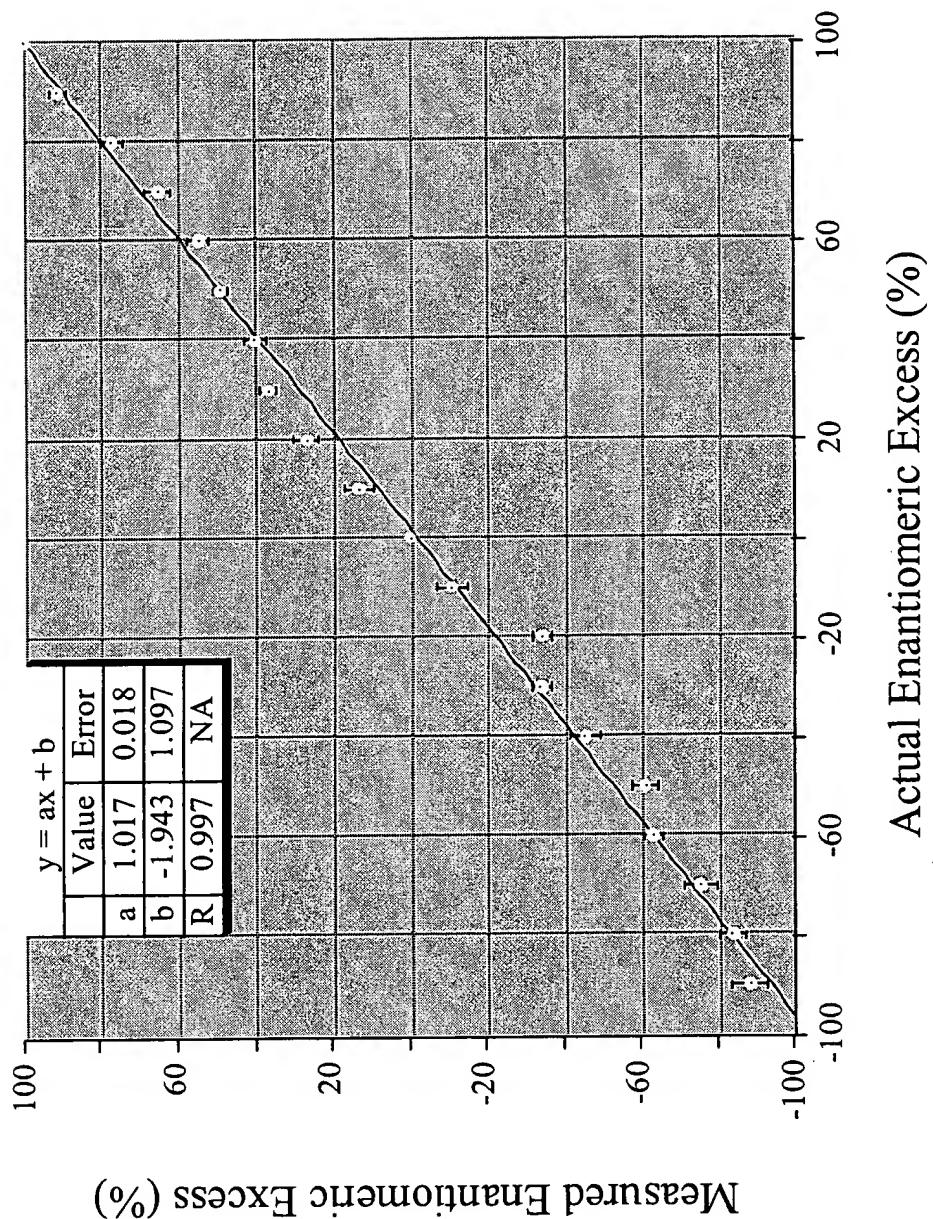


FIGURE 19A

	100% ee	90% ee	80% ee	70% ee	60% ee	50% ee	40% ee	30% ee	20% ee	10% ee	0% ee
Prolin	5	4	5	5	4	4	4	5	5	5	3
Valid cases	100.0	89.4	82.2	73.3	65.2	60.8	45.3	34.9	25.2	13.6	0.0
Mean	0.0	3.1	2.2	1.1	2.3	2.5	2.8	2.4	2.0	1.4	0.0
Std. error of mean	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Variance	100.0	85.2	75.0	63.8	56.3	26.3	24.8	31.4	27.7	20.4	9.9
Std. Deviation	100.0	85.2	75.0	63.8	56.3	5.1	5.0	6.6	5.3	4.5	3.2
Minimum	100.0	98.3	88.2	77.4	71.2	59.1	56.7	39.6	27.4	20.0	9.7
Maximum	100.0	13.1	13.2	6.2	7.4	73.2	66.6	52.1	40.9	30.1	18.1
Range	100.0	87.1	82.5	72.9	64.9	14.2	9.9	12.5	13.2	10.1	8.4
Median	100.0	89.3	82.1	73.3	65.0	60.0	44.8	34.4	23.1	12.7	0.0
Geom. mean	100.0	89.3	82.1	73.3	65.0	60.7	45.1	34.8	24.9	13.3	0.0
Prolin	-10% ee	-20% ee	-30% ee	-40% ee	-50% ee	-60% ee	-70% ee	-80% ee	-90% ee	-100% ee	-100% ee
Valid cases	9	10	9	10	9	10	10	10	10	8	10
Mean	8.4	21.1	31.2	42.1	42.6	67.5	74.6	84.6	93.3	100.0	100.0
Std. error of mean	1.1	0.9	1.0	2.0	3.0	2.0	1.5	2.3	1.3	0.0	0.0
Variance	11.4	6.5	6.9	38.5	81.4	40.7	23.0	52.2	12.6	0.0	0.0
Std. Deviation	3.4	2.9	3.0	6.2	9.0	6.4	4.8	7.2	3.5	0.0	0.0
Minimum	11.7	16.2	26.3	32.6	22.0	57.6	64.2	68.8	88.9	100.0	100.0
Maximum	9.5	24.9	35.0	55.0	53.3	79.5	80.2	97.0	98.9	100.0	100.0
Range	11.2	6.8	8.7	22.8	31.4	21.9	16.0	28.3	10.1	0.0	0.0
Median	8.4	21.9	32.6	43.3	43.1	65.6	76.5	85.6	92.2	100.0	100.0
Geom. mean	20.9	31.1	41.1	41.6	41.7	67.3	74.5	84.3	93.3	100.0	100.0

FIGURE 19B

Serine

**FIGURE 20A**

Serine	100% ee	90% ee	80% ee	70% ee	60% ee	50% ee	40% ee	30% ee	20% ee	10% ee	0% ee
Valid cases	6	6	6	6	6	6	6	6	6	6	6
Mean	100.0	91.1	77.1	65.0	54.7	48.9	40.0	36.8	27.0	13.4	0.0
Std. error of mean	0.0	2.2	2.8	3.3	2.6	1.7	2.6	2.2	3.5	3.5	0.0
Variance	0.0	28.5	47.8	63.5	34.7	17.2	35.0	29.8	73.0	72.4	0.0
Std. Deviation	0.0	5.3	6.9	8.0	5.9	4.1	5.8	5.5	8.5	8.5	0.0
Minimum	100.0	86.5	96.0	53.7	46.2	42.9	34.2	27.5	15.2	0.4	0.0
Maximum	100.0	98.4	85.6	77.0	62.6	54.7	46.7	44.2	39.5	26.6	0.0
Range	0.0	11.9	19.6	23.3	16.3	11.7	12.6	16.8	24.4	26.2	0.0
Median	100.0	88.7	77.9	65.0	54.5	49.4	37.6	37.7	26.7	13.2	0.0
Geom. mean	100.0	91.0	76.6	64.6	54.4	48.8	39.7	36.4	25.8	8.1	---
Serine	-10% ee	-20% ee	-30% ee	-40% ee	-50% ee	-60% ee	-70% ee	-80% ee	-90% ee	-100% ee	---
Valid cases	7	8	8	8	8	8	7	7	7	7	8
Mean	109.9	34.0	33.8	45.4	80.9	63.0	75.2	83.6	88.0	100.0	100.0
Std. error of mean	4.1	2.6	2.5	3.0	3.5	2.7	4.5	3.3	4.6	0.0	0.0
Variance	116.7	52.4	49.8	122.1	99.4	67.3	144.2	74.4	147.5	0.0	0.0
Std. Deviation	10.8	7.2	7.1	11.1	10.0	7.8	12.0	8.8	12.1	0.0	0.0
Minimum	-2.6	18.0	21.3	30.9	46.4	48.8	54.3	70.4	65.9	100.0	100.0
Maximum	26.4	41.7	43.2	60.2	78.4	70.4	91.8	98.3	101.8	100.0	100.0
Range	28.0	23.7	21.8	29.3	30.0	21.6	37.5	25.8	35.9	0.0	0.0
Median	11.2	36.8	34.8	47.1	62.3	68.4	76.2	83.9	87.8	100.0	100.0
Geom. mean	---	33.1	33.1	44.1	60.2	62.6	74.3	83.2	87.2	100.0	100.0

FIGURE 20B

Cysteine

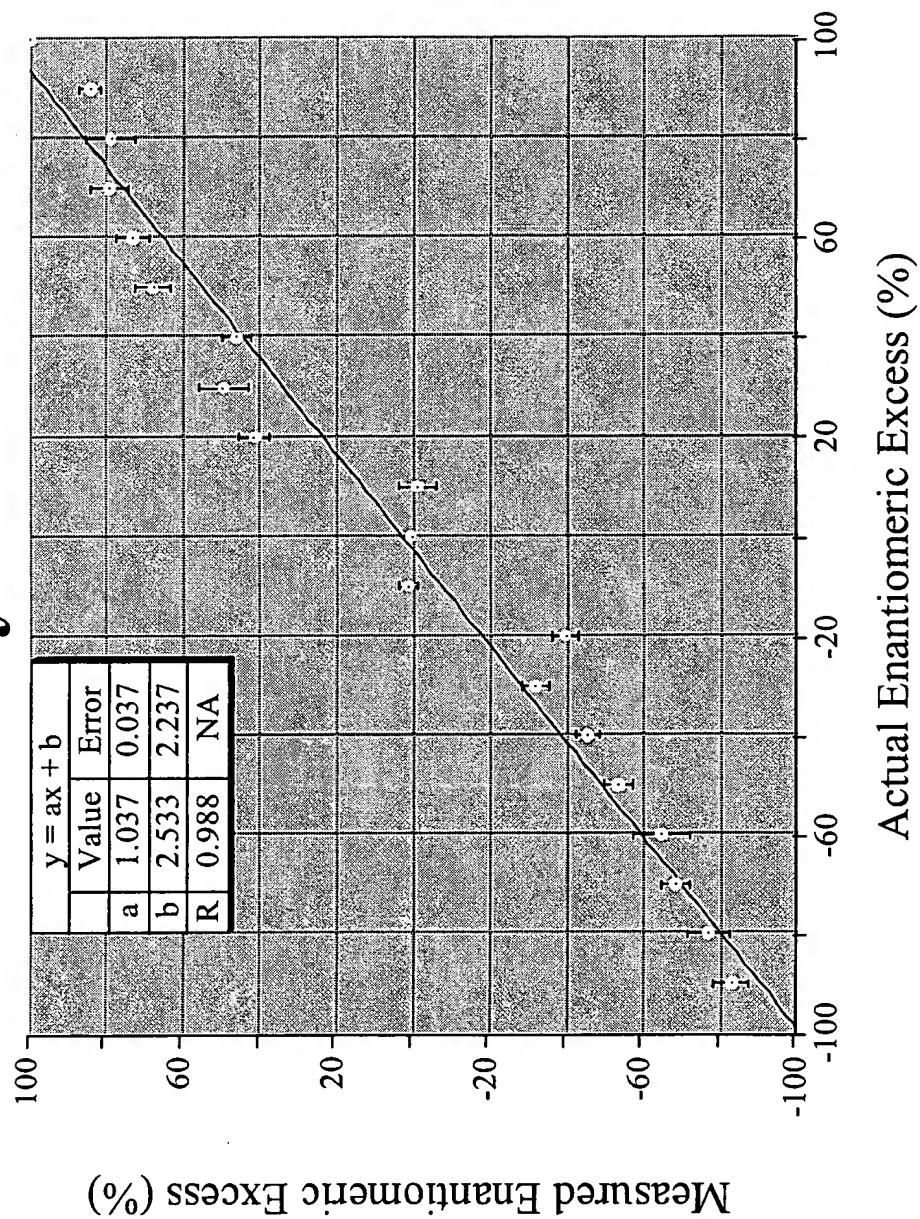


FIGURE 21A

Cys	100% ee	90% ee	80% ee	70% ee	60% ee	50% ee	40% ee	30% ee	20% ee	10% ee	0% ee
Valid cases	8	8	8	8	8	8	8	8	8	8	6
Mean	100.0	84.0	78.7	72.9	67.7	62.5	45.8	49.2	41.2	-1.5	0.0
Std. error of mean	0.0	2.8	6.6	5.0	4.1	4.6	3.5	6.2	4.1	5.1	0.0
Variance	0.0	63.9	361.0	196.9	100.7	172.0	73.8	307.7	134.1	209.5	0.0
Std. Deviation	0.0	8.0	18.8	14.0	10.0	13.1	8.6	17.5	11.6	14.5	0.0
Minimum	100.0	72.0	37.4	60.0	58.3	47.0	32.8	36.0	27.2	-33.3	0.0
Maximum	100.0	95.4	97.7	101.5	89.3	82.2	55.4	89.4	56.1	12.0	0.0
Range	0.0	23.4	60.3	41.5	31.0	34.4	22.6	53.5	28.9	45.3	0.0
Geom. mean	100.0	83.7	76.0	78.0	72.3	66.5	45.0	47.1	39.8	—	—
Cys	-10% ee	-20% ee	-30% ee	-40% ee	-50% ee	-60% ee	-70% ee	-80% ee	-90% ee	-100% ee	-100% ee
Valid cases	6	7	6	6	7	7	6	6	6	6	7
Mean	-10	40.0	32.3	45.7	53.7	64.8	68.4	77.1	83.1	100.0	100.0
Std. error of mean	2.4	3.3	3.6	3.8	3.5	7.3	3.9	5.3	4.6	0.0	0.0
Variance	34.7	76.0	88.4	67.3	73.4	373.1	105.3	171.7	125.8	0.0	0.0
Std. Deviation	5.9	8.8	9.4	8.2	8.6	19.3	10.3	13.1	11.2	0.0	0.0
Minimum	-9.4	25.0	19.3	34.1	39.3	44.7	49.7	55.0	63.0	100.0	100.0
Maximum	6.6	51.1	44.5	55.5	84.8	102.8	79.3	92.7	92.5	100.0	100.0
Range	15.0	26.0	25.2	21.5	25.6	58.0	29.6	37.7	28.5	0.0	0.0
Geom. mean	—	39.1	31.1	45.1	53.1	62.5	67.8	76.1	82.4	100.0	100.0

FIGURE 21B

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